

Section 1. Identification

Product identifier

Product Identity PowerPatch® Cartridge Leak Repair Gel EPCT (Part A) SEALANT

Other means of identification EPCT-XXX or EPXL-XXX (where XXX is the package code), 84251, 84293

Relevant identified uses of the substance or mixture and uses advised against

See Technical Data Sheet.

Details of the supplier of the safety data sheet

Company Name American Polywater Corporation
11222 - 60th Street North
Stillwater, MN 55082 USA

Emergency
24 hour Emergency Telephone No. INFOTRAC: 1-800-535-5053 (USA)
1-352-323-3500 (INT'L)

Customer Service: Tel: 1-651-430-2270
Email: sds@polywater.com

Section 2. Hazard(s) identification

Classification of the substance or mixture under US OSHA's Hazard Communication Standard (1910.1200) revised 2024 and Canadian Hazardous Products Regulations (SOR/2015-17) (GHS revision 7)

Skin corrosion/irritation category 2;H315	Causes skin irritation.
Serious eye damage / eye irritation, category 2A;H319	Causes serious eye irritation.
Skin sensitizer category 1;H317	May cause an allergic skin reaction.

Label elements



Warning

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

[Prevention]

P261 Avoid breathing dust, fume, gas, mist, vapors, spray.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves, eye protection, and face protection.

[Response]

P302+352 IF ON SKIN: Wash with plenty of soap and water.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+313 If skin irritation or a rash occurs: Get medical advice or attention.
P337+313 If eye irritation persists: Get medical advice or attention.
P362+364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

[Storage]

No GHS storage statements

[Disposal]

P501 Dispose of contents or container in accordance with local and national regulations.

Other hazards

This product contains no PBT/vPvB/vPvM chemicals.
This product contains no endocrine disrupting chemicals.

Does NOT contain component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS) per the US EPA PFASMASTER combined list of PFAS chemicals.

Section 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of US OSHA's Hazard Communication Standard (1910.1200) revised 2024 and Canadian Hazardous Products Regulations (SOR/2015-17) (GHS revision 7)

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Diglycidyl ether of bisphenol A CAS Number: 25068-38-6 Synonyms: Epoxy Resin	80 - 100	Serious eye damage / eye irritation, category 2;H319: C ≥ 5 % Skin corrosion/irritation category 2;H315: C ≥ 5 % Skin sensitizer category 1;H317 Aquatic toxicity (chronic), category 2;H411	-----

The actual concentration or concentration range is withheld as a trade secret.

*PBT/vPvB - PBT, vPvM or vPvB-substance.

The full texts of the phrases are shown in Section 16.

Section 4. First aid measures

Description of first aid measures

- General** In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
- Inhalation** Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.
- Eyes** Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.
- Skin** Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
- Ingestion** If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

- Overview** No specific symptom data available.
No chronic toxicity or long term toxicity information available. Treat symptomatically. See section 2 for further details.
- Eyes** Causes serious eye irritation.
- Skin** May cause an allergic skin reaction. Causes skin irritation.

Section 5. Fire-fighting measures
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Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray.
Unsuitable extinguishing media: Do not use; water jet.

Special hazards arising from the substance or mixture

Hazardous decomposition: Carbon monoxide, carbon dioxide, aldehydes, and various compounds from incomplete combustion.
Avoid breathing dust, fume, gas, mist, vapors, spray.

Advice for fire-fighters

As with all fires, wear positive pressure, self-contained breathing apparatus, (SCBA) with a full face piece and protective clothing. Persons without respiratory protection should leave area. Wear SCBA during clean-up immediately after fire. No smoking.
At higher temperature vapors can cause pressure buildup in sealed containers. Use water to cool containers exposed to fire. Self-contained respirator equipment and full protective clothing required when smoke or fumes are generated. Electrical grounding not recommended.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

Environmental precautions

Do not allow spills to enter drains or waterways.

Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, and vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations.

Section 7. Handling and storage

Precautions for safe handling

Handle containers carefully to prevent damage and spillage.
See section 2 for further details. - [Prevention]

Conditions for safe storage, including any incompatibilities

Incompatible materials: Strong acids, strong bases. Amines and mercaptans may initiate possible hazardous polymerization.
See section 2 for further details. - [Storage]

Specific end use(s)

No available information

Section 8. Exposure controls / personal protection

Control parameters

Exposure Limits

CAS No.	Ingredient	Source	Value
25068-38-6	Diglycidyl ether of bisphenol A	ACGIH	No Established Limit
		OSHA	No Established Limit
		NIOSH	No Established Limit
		Alberta	No Established Limit
		British Columbia	No Established Limit
		Manitoba	No Established Limit
		New Brunswick	No Established Limit
		Newfoundland and Labrador	No Established Limit
		Nova Scotia	No Established Limit
		Northwest Territories	No Established Limit
		Nunavut	No Established Limit
		Ontario	No Established Limit
		Prince Edward Island	No Established Limit
		Quebec	No Established Limit

CAS No.	Ingredient	Source	Value
		Saskatchewan	No Established Limit
		Yukon	No Established Limit

Exposure controls

Respiratory	If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.
Eyes	Protective safety glasses recommended
Skin	Avoid skin contact. Protective gloves recommended.
Engineering Controls	Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
Other Work Practices	Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

Information on basic physical and chemical properties

Physical State	Liquid
Color	Black
Odor	No available information
Odor threshold	No available information
Melting point / freezing point	No available information
Initial boiling point and boiling range	No available information
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: No available information Upper Explosive Limit: No available information
Flash Point	No available information
Auto-ignition temperature	No available information
Decomposition temperature	No available information

pH	No available information
Viscosity	No available information
Solubility in Water	No available information
Partition coefficient n-octanol/water (Log Kow)	No available information
Vapor pressure (Pa)	< 0.001 mm Hg @ 20°C
Relative Density	1.2 @ 25°C
Vapor Density	No available information
Evaporation rate (Ether = 1)	No available information
VOC Content	0 g/l
Oxidising properties	No available information
Explosive properties	No available information
% Volatile	0%

Other information

No other relevant information.

Section 10. Stability and reactivity

Reactivity

Hazardous polymerization may occur if product is not handled as per instructions.

Chemical stability

This product requires another product to react at room temperature. Mix and use product in accordance with directions for safety. Excessive heat and fume generation can occur if improperly handled. Not sensitive to mechanical impact.

Possibility of hazardous reactions

No available information

Conditions to avoid

Avoid high temperatures and contact with incompatible material

Incompatible materials

Strong acids, strong bases. Amines and mercaptans may initiate possible hazardous polymerization.

Hazardous decomposition products

Carbon monoxide, carbon dioxide, aldehydes, and various compounds from incomplete combustion.

Section 11. Toxicological information

Acute toxicity

Based on the properties of the epoxy constituents and considering toxicological data on similar preparations this preparation may be an irritant and a skin and respiratory sensitizer. Low molecular weight epoxy constituents are irritating to eyes, mucous membranes and skin. Repeated skin contact may lead to irritation and sensitization, possibly with cross-sensitization to other epoxies. Skin contact with the preparation and exposure to spray mist and vapor should be avoided.

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Diglycidyl ether of bisphenol A - (25068-38-6)	> 5,000.00, Rat - Category: NA	20,000.00, Rabbit - Category: NA	No data available.	No data available.	No data available.

Carcinogen Data

CAS No.	Ingredient	Source	Value
25068-38-6	Diglycidyl ether of bisphenol A	IARC	No
		ACGIH	No Established Limit

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable
Skin corrosion/irritation	2	Causes skin irritation.
Serious eye damage/irritation	2A	Causes serious eye irritation.
Respiratory sensitization	---	Not Applicable
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

Possible routes of entry:

Inhalation, ingestion, skin contact, and skin absorption.

Symptoms and effects, both acute and delayed:

No specific symptom data available.

No chronic toxicity or long term toxicity information available. Treat symptomatically.

Eyes Causes serious eye irritation.

Skin May cause an allergic skin reaction. Causes skin irritation.

Section 12. Ecological information

Toxicity

Toxic to aquatic life with long lasting effects.

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
Diglycidyl ether of bisphenol A - (25068-38-6)	3.10, Pimephales promelas	1.40, Daphnia magna	No data available.

Persistence and degradability

There is no data available on the preparation itself.

Bioaccumulative potential

No available information

Mobility in soil

No available information

Results of PBT and vPvB assessment

This product contains no PBT/vPvB/vPvM chemicals.

Other adverse effects

No available information

Section 13. Disposal considerations

Waste treatment methods

Observe all federal, provincial and local regulations when disposing of this substance.

Section 14. Transport information

DOT: Not Regulated ICAO/IATA-DGR: Not Regulated (See Special Provision A197) IMDG: Not Regulated (See IMDG Code 2.10.2.7) For surface shipments within the United States: Not regulated.

Classification Method: Classified as per Part 2, Sections 2.1-2.8 of the Transportation of Dangerous Goods Regulations.

DOT (Domestic Surface Transportation)

UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s., (Diglycidyl ether of bisphenol A)
Transport hazard class(es)	9
Sub Class	Not Applicable
Packing group	III

TDG (Domestic Surface Transportation)

UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s., (Diglycidyl ether of bisphenol A)
Transport hazard class(es)	9
Sub Class	Not Applicable
Packing group	III

IMO / IMDG (Ocean Transportation)

UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s., (Diglycidyl ether of bisphenol A)
Transport hazard class(es)	9
Sub Class	Not Applicable

Packing group	III
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ICAO/IATA

UN number	UN3082
UN proper shipping name	Environmentally hazardous substances, liquid, n.o.s., (Diglycidyl ether of bisphenol A)
Transport hazard class(es)	9
Sub Class	Not Applicable
Packing group	III

Environmental hazards

IMDG Marine Pollutant: Yes; (Diglycidyl ether of bisphenol A)

Special precautions for user

No available information

Section 15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

This product has been classified in accordance with US OSHA's Hazard Communication Standard (1910.1200) revised 2024 and Canadian Hazardous Products Regulations (SOR/2015-17 amended 2022-12-15) (GHS revision 7) and the SDS contains all of the information required by those regulations.

All components of this material are either listed or exempt from listing on the TSCA Inventory.

All components of this material are either listed or exempt from listing on the DSL or NDSL Inventories.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Carcinogens (>0.0%):

1,2-epoxy-3-phenoxypropane

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 Label Warning:



WARNING: This product can expose you to chemicals including [1,2-epoxy-3-phenoxypropane], which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Section 16. Other information

Revision Date

21 October, 2025

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products.

Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

End of Document

Section 1. Identification

Product identifier

Product Identity	PowerPatch® Cartridge Leak Repair Gel EPCT (Part B) SEALANT
Other means of identification	EPCT-XXX or EPXL-XXX (where XXX package code), 84261, 84295

Relevant identified uses of the substance or mixture and uses advised against

See Technical Data Sheet.

Details of the supplier of the safety data sheet

Company Name	American Polywater Corporation 11222 - 60th Street North Stillwater, MN 55082 USA
Emergency 24 hour Emergency Telephone No.	INFOTRAC: 1-800-535-5053 (USA) 1-352-323-3500 (INT'L)
Customer Service:	Tel: 1-651-430-2270 Email: sds@polywater.com

Section 2. Hazard(s) identification

Classification of the substance or mixture under US OSHA's Hazard Communication Standard (1910.1200) revised 2024 and Canadian Hazardous Products Regulations (SOR/2015-17) (GHS revision 7)

Skin corrosion/irritation category 2;H315	Causes skin irritation.
Serious eye damage / eye irritation, category 2;H319	Causes serious eye irritation.
Skin sensitizer category 1;H317	May cause an allergic skin reaction.

Label elements



Warning

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

[Prevention]

P261 Avoid breathing dust, fume, gas, mist, vapors, spray.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves, eye protection, and face protection.

[Response]

P302+352 IF ON SKIN: Wash with plenty of soap and water.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+313 If skin irritation or a rash occurs: Get medical advice or attention.
P337+313 If eye irritation persists: Get medical advice or attention.
P362+364 Take off contaminated clothing and wash it before reuse.

[Storage]

No GHS storage statements

[Disposal]

P501 Dispose of contents or container in accordance with local and national regulations.

Other hazards

This product contains no PBT/vPvB/vPvM chemicals.
This product contains no endocrine disrupting chemicals.

Does NOT contain component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS) per the US EPA PFASMASTER combined list of PFAS chemicals.

Section 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of US OSHA's Hazard Communication Standard (1910.1200) revised 2024 and Canadian Hazardous Products Regulations (SOR/2015-17) (GHS revision 7)

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Mercaptan polymer CAS Number: 72244-98-5 Synonyms: Poly[oxy(methyl-1,2-ethanediyl)], .alpha.-hydro-.omega.-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1)	45 - 70	Not Classified	-----
1,3-bis[3-(dimethylamino)propyl]urea CAS Number: 52338-87-1 Synonyms: bis(dimethylaminopropyl)urea, Urea, N,N'-bis[3-(dimethylamino)propyl]-	10 - 30	Aquatic toxicity (chronic), category 3;H412 Serious eye damage / eye irritation, category 2;H319	-----
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine CAS Number: 68082-29-1 Synonyms: No available information	10 - 30	Skin corrosion/irritation category 2;H315 Skin sensitizer category 1;H317 Aquatic toxicity (chronic), category 2;H411 Serious eye damage / eye irritation, category 2;H319	-----
Triethylene tetramine CAS Number: 112-24-3 Synonyms: Triethylenetetramine	0.5 - 1.5	Acute toxicity(dermal), category 4;H312 Skin corrosion/irritation category 1B;H314 Skin sensitizer category 1;H317 Aquatic toxicity (chronic), category 3;H412	-----

The actual concentration or concentration range is withheld as a trade secret.

*PBT/vPvB - PBT, vPvM or vPvB-substance.

The full texts of the phrases are shown in Section 16.

Section 4. First aid measures

Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.
Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

Ingestion If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Overview No specific symptom data available.

No chronic toxicity or long term toxicity information available. Treat symptomatically. See section 2 for further details.

Eyes Causes serious eye irritation.

Skin May cause an allergic skin reaction. Causes skin irritation.

Section 5. Fire-fighting measures

Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray.
Unsuitable extinguishing media: Do not use; water jet.

Special hazards arising from the substance or mixture

Hazardous decomposition: No hazardous decomposition data available.
Avoid breathing dust, fume, gas, mist, vapors, spray.

Advice for fire-fighters

As with all fires, wear positive pressure, self-contained breathing apparatus, (SCBA) with a full face piece and protective clothing. Persons without respiratory protection should leave area. Wear SCBA during clean-up immediately after fire. No smoking.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

Environmental precautions

Do not allow spills to enter drains or waterways.

Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, and vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations.

Section 7. Handling and storage

Precautions for safe handling

Handle containers carefully to prevent damage and spillage.
See section 2 for further details. - [Prevention]

Conditions for safe storage, including any incompatibilities

Incompatible materials: No available information
See section 2 for further details. - [Storage]

Specific end use(s)

No available information

Section 8. Exposure controls / personal protection

Control parameters

Exposure Limits

CAS No.	Ingredient	Source	Value
112-24-3	Triethylene tetramine	ACGIH	No Established Limit
		OSHA	No Established Limit
		NIOSH	No Established Limit
		Alberta	No Established Limit

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PowerPatch® Cartridge Leak Repair Gel
EPCT (Part B) SEALANT

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CAS No.	Ingredient	Source	Value
		British Columbia	No Established Limit
		Manitoba	No Established Limit
		New Brunswick	No Established Limit
		Newfoundland and Labrador	No Established Limit
		Nova Scotia	No Established Limit
		Northwest Territories	No Established Limit
		Nunavut	No Established Limit
		Ontario	0.5 ppm TWA; 3 mg/m ³ TWA
		Prince Edward Island	No Established Limit
		Quebec	No Established Limit
		Saskatchewan	No Established Limit
		Yukon	No Established Limit
52338-87-1	1,3-bis[3-(dimethylamino)propyl]urea	ACGIH	No Established Limit
		OSHA	No Established Limit
		NIOSH	No Established Limit
		Alberta	No Established Limit
		British Columbia	No Established Limit
		Manitoba	No Established Limit
		New Brunswick	No Established Limit
		Newfoundland and Labrador	No Established Limit
		Nova Scotia	No Established Limit
		Northwest Territories	No Established Limit
		Nunavut	No Established Limit
		Ontario	No Established Limit
		Prince Edward Island	No Established Limit
		Quebec	No Established Limit
		Saskatchewan	No Established Limit
		Yukon	No Established Limit
68082-29-1	Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	ACGIH	No Established Limit
		OSHA	No Established Limit
		NIOSH	No Established Limit
		Alberta	No Established Limit
		British Columbia	No Established Limit
		Manitoba	No Established Limit
		New Brunswick	No Established Limit
		Newfoundland and Labrador	No Established Limit
		Nova Scotia	No Established Limit
		Northwest Territories	No Established Limit
		Nunavut	No Established Limit
		Ontario	No Established Limit
		Prince Edward Island	No Established Limit
		Quebec	No Established Limit
		Saskatchewan	No Established Limit
		Yukon	No Established Limit
72244-98-5	Mercaptan polymer	ACGIH	No Established Limit
		OSHA	No Established Limit
		NIOSH	No Established Limit
		Alberta	No Established Limit
		British Columbia	No Established Limit
		Manitoba	No Established Limit
		New Brunswick	No Established Limit
		Newfoundland and Labrador	No Established Limit
		Nova Scotia	No Established Limit

CAS No.	Ingredient	Source	Value
		Northwest Territories	No Established Limit
		Nunavut	No Established Limit
		Ontario	No Established Limit
		Prince Edward Island	No Established Limit
		Quebec	No Established Limit
		Saskatchewan	No Established Limit
		Yukon	No Established Limit

Exposure controls

Respiratory If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

Eyes Protective safety glasses recommended

Skin Avoid skin contact. Protective gloves recommended.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

Other Work Practices Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

Section 9. Physical and chemical properties

Information on basic physical and chemical properties

Physical State	Liquid
Color	Off White
Odor	Slight Mercaptan
Odor threshold	No available information
Melting point / freezing point	No available information
Initial boiling point and boiling range	No available information
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: No available information

	Upper Explosive Limit: No available information
Flash Point	>200°F / >90°C (PMCC)
Auto-ignition temperature	No available information
Decomposition temperature	No available information
pH	No available information
Viscosity	No available information
Solubility in Water	No available information
Partition coefficient n-octanol/water (Log Kow)	No available information
Vapor pressure (Pa)	<1 mm Hg @ 20°C
Relative Density	1.2 @ 20°C
Vapor Density	No available information
Evaporation rate (Ether = 1)	No available information
VOC Content	0 g/l
Oxidising properties	No available information
Explosive properties	No available information
% Volatile	0%

Other information

No other relevant information.

Section 10. Stability and reactivity

Reactivity

Hazardous Polymerization will not occur.

Chemical stability

Stable under normal circumstances.

Possibility of hazardous reactions

No available information

Conditions to avoid

Avoid high temperatures and contact with incompatible material

Incompatible materials

No available information

Hazardous decomposition products

No hazardous decomposition data available.

Section 11. Toxicological information
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Acute toxicity

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Mercaptan polymer - (72244-98-5)	No data available.	No data available.	No data available.	No data available.	No data available.
1,3-bis[3-(dimethylamino)propyl]urea - (52338-87-1)	No data available.	No data available.	No data available.	No data available.	No data available.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine - (68082-29-1)	>2,000.00, Rat - Category: 5	>2,000.00, Rat - Category: 5	No data available.	No data available.	No data available.
Triethylene tetramine - (112-24-3)	2,780.00, Rat - Category: 5	No data available.	No data available.	No data available.	No data available.

Carcinogen Data

CAS No.	Ingredient	Source	Value
112-24-3	Triethylene tetramine	IARC	No
		ACGIH	No Established Limit
52338-87-1	1,3-bis[3-(dimethylamino)propyl]urea	IARC	No
		ACGIH	No Established Limit
68082-29-1	Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	IARC	No
		ACGIH	No Established Limit
72244-98-5	Mercaptan polymer	IARC	No
		ACGIH	No Established Limit

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable

Skin corrosion/irritation	2	Causes skin irritation.
Serious eye damage/irritation	2	Causes serious eye irritation.
Respiratory sensitization	---	Not Applicable
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity	---	Not Applicable
Carcinogenicity	---	Not Applicable
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

Possible routes of entry:

Inhalation, ingestion, skin contact, and skin absorption.

Symptoms and effects, both acute and delayed:

No specific symptom data available.

No chronic toxicity or long term toxicity information available. Treat symptomatically.

Eyes Causes serious eye irritation.

Skin May cause an allergic skin reaction. Causes skin irritation.

Section 12. Ecological information

Toxicity

Harmful to aquatic life with long lasting effects.

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
Mercaptan polymer - (72244-98-5)	No data available.	No data available.	No data available.
1,3-bis[3-(dimethylamino)propyl]urea - (52338-87-1)	No data available.	No data available.	No data available.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine - (68082-29-1)	7.07, Danio rerio	7.07, Daphnia magna	4.34, Pseudokirchnerella subcapitata

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
Triethylene tetramine - (112-24-3)	495.00, Pimephales promelas	33.90, Daphnia magna	20.00, Selenastrum capricornutum

Persistence and degradability

There is no data available on the preparation itself.

Bioaccumulative potential

No available information

Mobility in soil

No available information

Results of PBT and vPvB assessment

This product contains no PBT/vPvB/vPvM chemicals.

Other adverse effects

No available information

Section 13. Disposal considerations

Waste treatment methods

Observe all federal, provincial and local regulations when disposing of this substance.

Section 14. Transport information

Classification Method: Classified as per Part 2, Sections 2.1-2.8 of the Transportation of Dangerous Goods Regulations.

DOT (Domestic Surface Transportation)

UN number	Not Regulated
UN proper shipping name	Not Regulated
Transport hazard class(es)	Not Applicable
Sub Class	Not Applicable
Packing group	Not Applicable

TDG (Domestic Surface Transportation)

UN number	Not Regulated
UN proper shipping name	Not Regulated
Transport hazard class(es)	Not Applicable
Sub Class	Not Applicable
Packing group	Not Applicable

IMO / IMDG (Ocean Transportation)

UN number	Not Regulated
UN proper shipping name	Not Regulated
Transport hazard class(es)	Not Applicable
Sub Class	Not Applicable
Packing group	Not Applicable

ICAO/IATA

UN number	Not Regulated
UN proper shipping name	Not Regulated
Transport hazard class(es)	Not Applicable
Sub Class	Not Applicable
Packing group	Not Applicable

Environmental hazards

IMDG Marine Pollutant: No;

Special precautions for user

No available information

Section 15. Regulatory information

**Regulatory
Overview**

The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

This product has been classified in accordance with US OSHA's Hazard Communication Standard (1910.1200) revised 2024 and Canadian Hazardous Products Regulations (SOR/2015-17 amended 2022-12-15) (GHS revision 7) and the SDS contains all of the information required by those regulations.

All components of this material are either listed or exempt from listing on the TSCA Inventory.

All components of this material are either listed or exempt from listing on the DSL or NDSL Inventories.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 Label Warning:

This product contains no chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Section 16. Other information

Revision Date

21 October, 2025

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

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